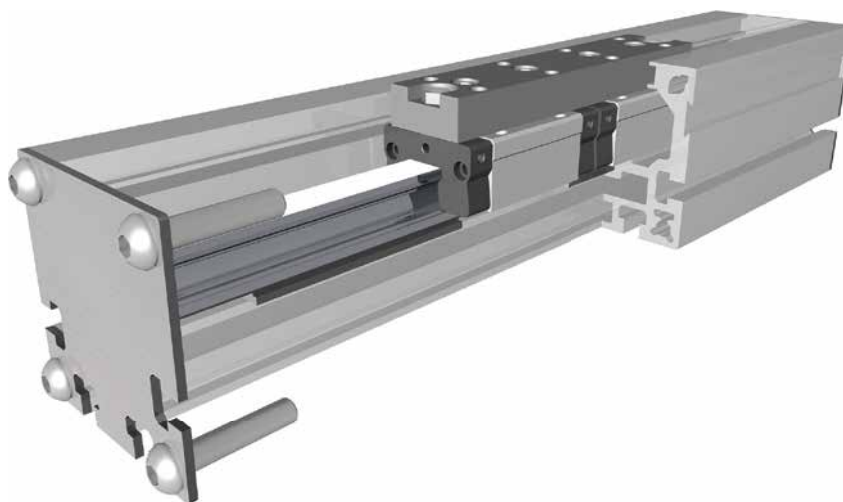


### Rail guide without drive



#### Function:

The guide body consists of an aluminium square profile, with an integrated rail guide. This rail guide can be driven by a pneumatic cylinder or other additional drives or it serves as a load carrying slide unit.

#### Fitting position:

As required. Max. length 6.000 mm without joints.

#### Carriage mounting:

By tapped holes.

#### Unit mounting:

By T-slots and mounting sets. The linear axis can be combined with any T-slot profile.

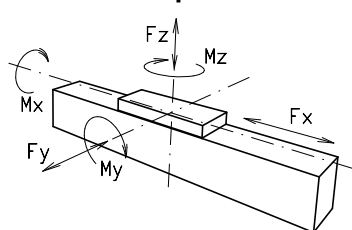
#### Belt performance:

HTD with steel reinforcement, no backlash when changing direction, repeatability  $\pm 0,1$  mm.

#### Carriage support:

In the standard version the carriage is positioned on two runner blocks which can be readjusted and maintained at each central servicing position. Two grease nipples at the carriage enable relubrication of the positioning system.

#### Forces and torques



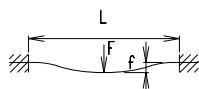
Size	60		80	
<b>permitted dyn. Forces*</b>	5000 km	10000 km	5000 km	10000 km
$F_x$ (N)	-	-	-	-
$F_y$ (N)	1410	990	3570	2550
$F_z$ (N)	3520	2500	8500	6050
$M_x$ (Nm)	33	23	107	75
$M_y$ (Nm)	104	73	310	222
$M_z$ (Nm)	100	70	296	210
<b>All forces and torques related to the following:</b>				
existing values	$\frac{F_y}{F_{y_{dyn}}} + \frac{F_z}{F_{z_{dyn}}} + \frac{M_x}{M_{x_{dyn}}} + \frac{M_y}{M_{y_{dyn}}} + \frac{M_z}{M_{z_{dyn}}} \leq 1$			
table values				
<b>No-load torque</b>				
Nm	0,6		1,0	
<b>Speed</b>				
(m/s) max	5		5	
<b>Tensile force</b>				
Dauer (N)	1050		1900	
0,2 s (N)	1150		2090	
<b>Geometrical moments of inertia of aluminium profile</b>				
$I_x$ mm <sup>4</sup>	4,37x10 <sup>5</sup>		14,6x10 <sup>5</sup>	
$I_y$ mm <sup>4</sup>	5,78x10 <sup>5</sup>		17,1x10 <sup>5</sup>	
Elastic modulus N/mm <sup>2</sup>	70000		70000	

For life-time calculation use our homepage.

\* referred to life-time

Deflection:

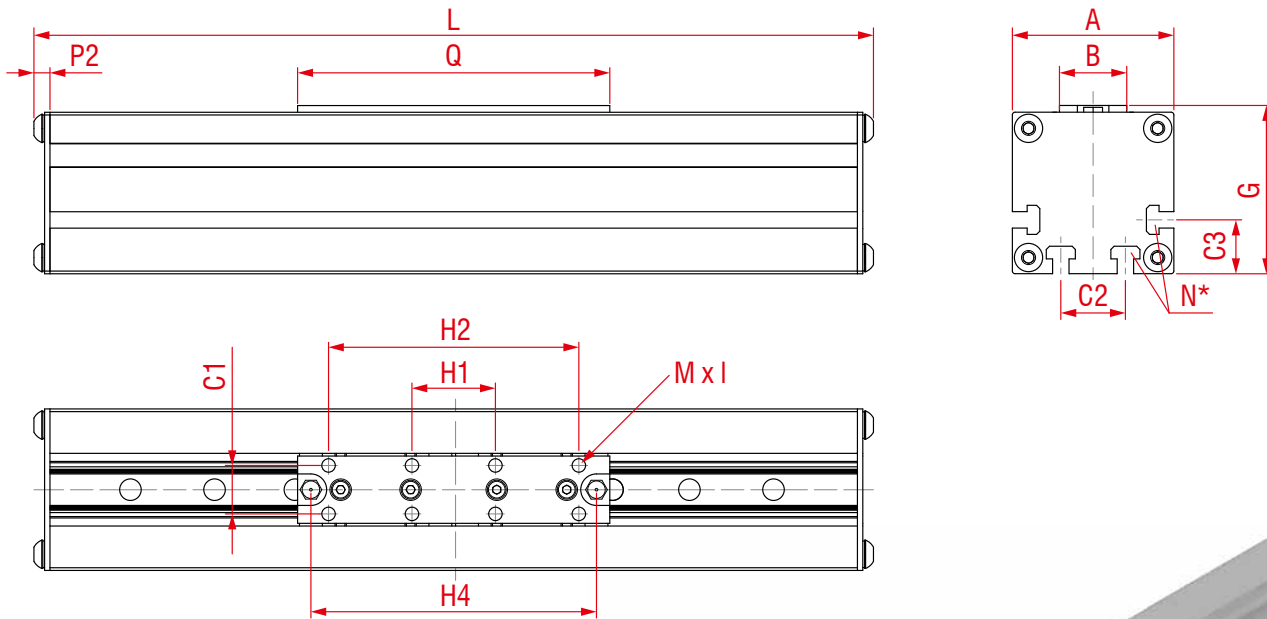
$$f = \frac{F \cdot L^3}{E \cdot I \cdot 192}$$



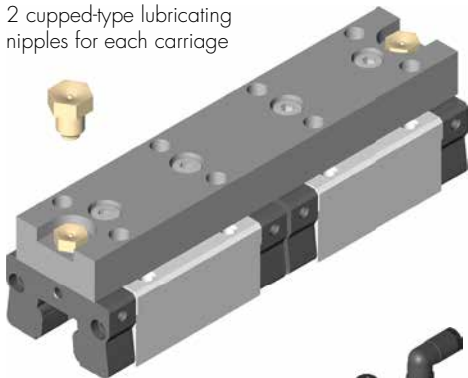
f = deflection (mm)  
 F = load (N)  
 L = free length (mm)  
 E = elastic modulus 70000 (N/mm<sup>2</sup>)  
 I = second moment of area (mm<sup>4</sup>)

# Positioning system LSR 60, 80

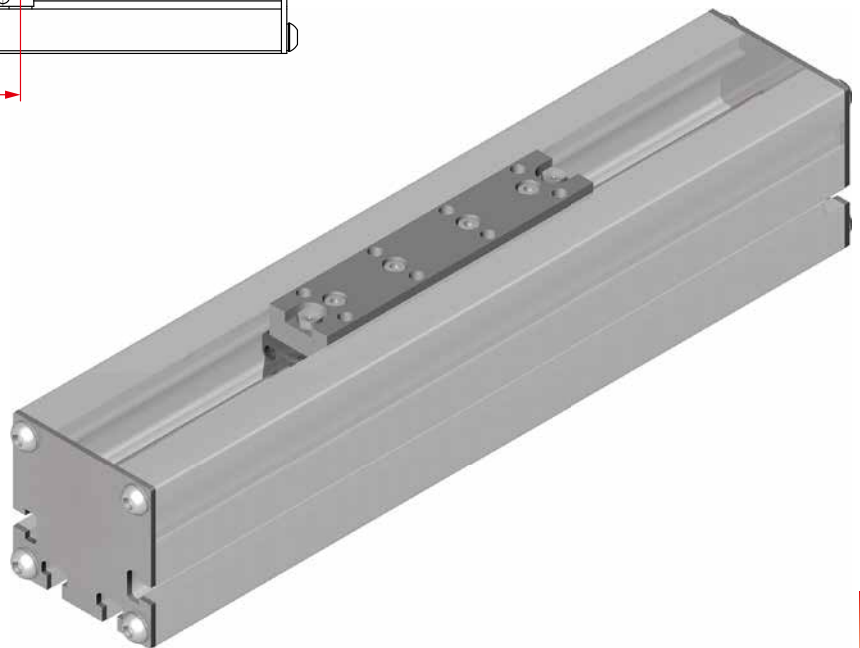
Dimensions (mm)



2 cupped-type lubricating nipples for each carriage



Hose connections available on request.

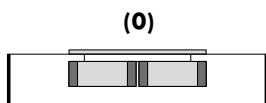


\*For slide nuts refer to chapter 2.2 page 2

Size	Basic length L	A	B	C1	C2	C3	G	H1	H2	H4	M x l	N for	P2	Q	Basic weight	Weight per 100 mm
LSR 60	162	60	25	18	24	20	62,5	31	93	106	M6 x 11	M5	6	116	1,54 kg	0,43 kg
LSR 80	166	80	25	18	30	22	83	40	120	133	M6 x 12	M6	8	149	2,19 kg	0,88 kg

**0** Choice of guide body profile:  
**(0)** Standard **(1)** corrosion-protected screws  
**(4)** expanded corrosion-protected version  
*(depending on the availability of components)*

**0** Choice of carriages:



LSR 60 0 0 0 0 0 0 0 0 0 1500 — Basic length + stroke = total length

Pos. 1 2 3 4 5 6 7

Sample ordering code:

LSR60, standard body profile, standard carriage, 1338 mm stroke

12.1