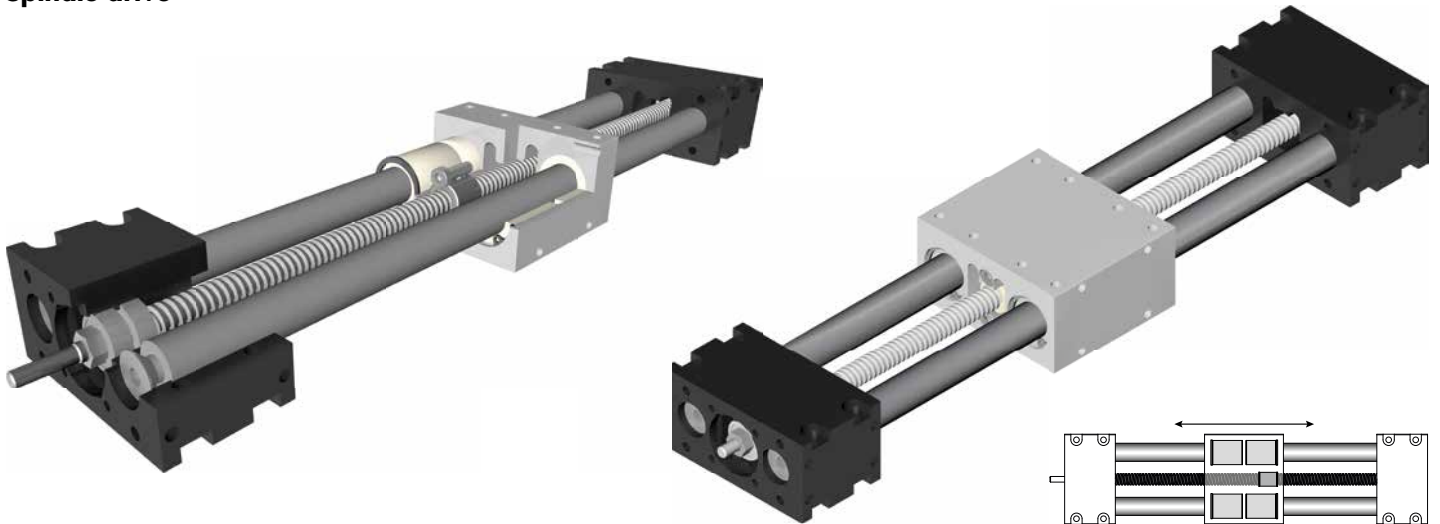


# Positioning system WGT/K | WKT/K 16

## Spindle drive



### Function:

This positioning system can be guided through either sliding bushings (WG) or ball bushings (WK). The carriage is moved by means of a rotating thread spindle with an assigned follower nut. Due to various threaded holes and a small installation height, this system can be integrated individually and easily into any application. Motors of any make can be connected by means of pivots. The open arrangement of the axes ensures that no dirt can accumulate in the interior parts. Optionally, the units are also available with two carriages, which can be driven in the same direction or in opposite directions.

- Fitting position:** As required. Max. length 2000 mm
- Carriage mounting:** By tapped holes in the carriage.
- Unit mounting:** By tapped holes in the bearing block.

Forces and torques	Size	WGT/K 16		WKT/K 16	
	Forces / Torques	static	dynamic	static	dynamic
	$F_x$ (N)	750	600	750	600
	$F_y$ (N)	90	60	90	60
	$F_z$ (N)	90	60	90	60
	$M_x$ (Nm)	10	5	12	10
	$M_y$ (Nm)	13	6	12	10
	$M_z$ (Nm)	14	7	15	12
<b>All forces and torques relate to the following:</b>					
<b>No-load torque</b>					
Trapezoidal thread		10 x 3		10 x 3	
		0,35		0,3	
Ball screw		8 x 2,5		8 x 2,5	
		0,20		0,15	
<b>Geometrical moments of inertia of aluminium profile</b>					
$I_x$ mm <sup>4</sup>		0,6434 x 10 <sup>4</sup>		0,6434 x 10 <sup>4</sup>	
$I_y$ mm <sup>4</sup>		2,38 x 10 <sup>5</sup>		2,38 x 10 <sup>5</sup>	
Elastic-modulus N/mm <sup>2</sup>		2,1 x 10 <sup>5</sup>		2,1 x 10 <sup>5</sup>	

14.1

Driving torque:

$$M_o = \frac{F \cdot P \cdot S_i}{2000 \cdot \pi \cdot \mu} + M_n$$

$$P_o = \frac{M_o \cdot n}{9550}$$

- F = force (N)
- P = thread pitch (mm)
- S<sub>i</sub> = safety factor 1,2 ... 2
- M<sub>n</sub> = no-load torque (Nm)
- n = rpm of screw (min<sup>-1</sup>)
- M<sub>o</sub> = driving torque (Nm)
- μ = screw efficiency
- P<sub>o</sub> = motor power (KW)

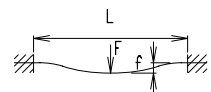
Efficiency of lead screws:

- All ballscrew 0,900
- Tr 10x3 0,375

Deflection:

$$f = \frac{F \cdot l^3}{E \cdot I \cdot 192}$$

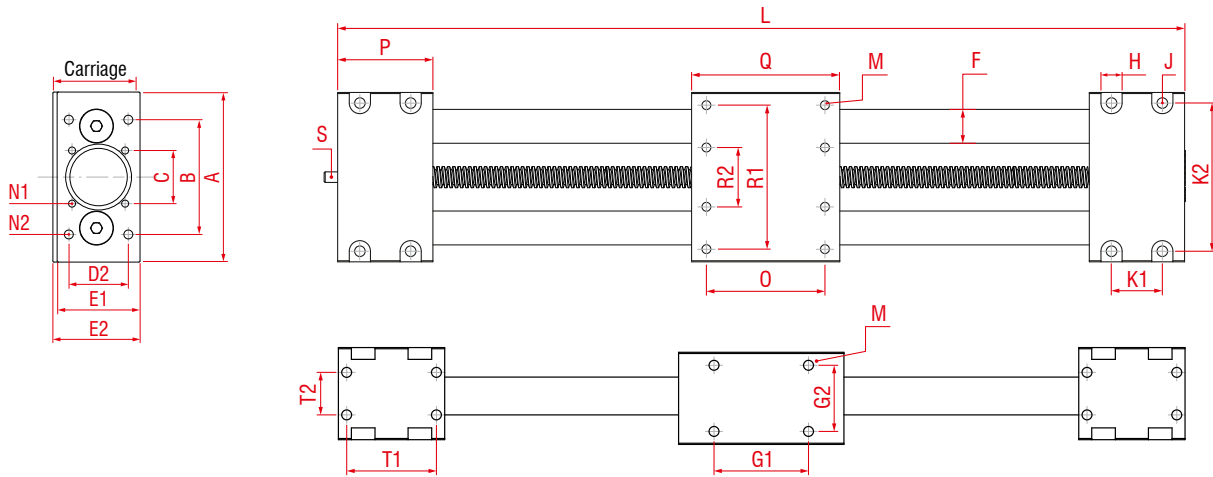
- f = deflection (mm)
- F = load (N)
- L = free length (mm)
- E = elastic modulus 70000 (N/mm<sup>2</sup>)
- I = second moment of area (mm<sup>4</sup>)



For the diagram for critical speeds of lead screws refer to chapter 4.2

# Positioning system WGT/K | WKT/K 16

Dimensions (mm)



Size	Basic length L	A	B	C	D2	E1	E2	F Ø	H	J	K1	K2	N1	N2	M	O	P	Q	R1	R2	S	Basic weight	Weight per 100 mm
W 16	162	80	54	25	28	39	41	16	10	M6	24	70	M5	M4	M5	56	45	70	68	28	5	1,75 kg	0,37 kg

Size	G1	G2	T1	T2
W 16	40	28	38	18

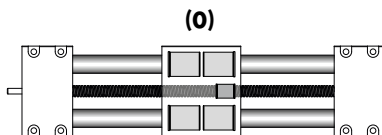
**K** Version:  
**(G)** Slide bushing **(K)** Ball bushing

**T** Spindle:  
**(T)** Trapezoidal thread **(K)** Ballscrew

**1** Selection of screw:  
**(1)** right hand **(2)** left hand

**0** Choice of guide body profile:  
**(0)** Standard **(2)** corrosion-protected screws **(4)** expanded corrosion-protected version (depending on the availability of components)

**0** Choice of carriages:



**0** Drive version:  
**(0)** right (locating bearing side) **(1)** left (non-locating bearing side) **(2)** shaft on both sides

**0** Selection of screw: Tr = trapezoidal thread Kg = ballscrew

Size	Standard	Standard
	trapezoidal thread	ballscrew
16	<b>(0)</b> Tr 10x3	<b>(0)</b> Kg 8x2,5

**0** Ballscrew pitch accuracy: (only ballscrew)  
**(0)** 0,05 mm / 300 mm **(2)** 0,025 mm / 300 mm

**0** End play of ball nut: (only ballscrew)  
**(0)** 0,04 mm (Standard), **(1)** < 0,02 mm, **(2)** 2% apply prestress

W	K	T	16	1	0	0	0	0	1	1	1500
---	---	---	----	---	---	---	---	---	---	---	------

Pos. 1 2 3 4 5 6 7

Basic length + stroke = total length

Sample ordering code:

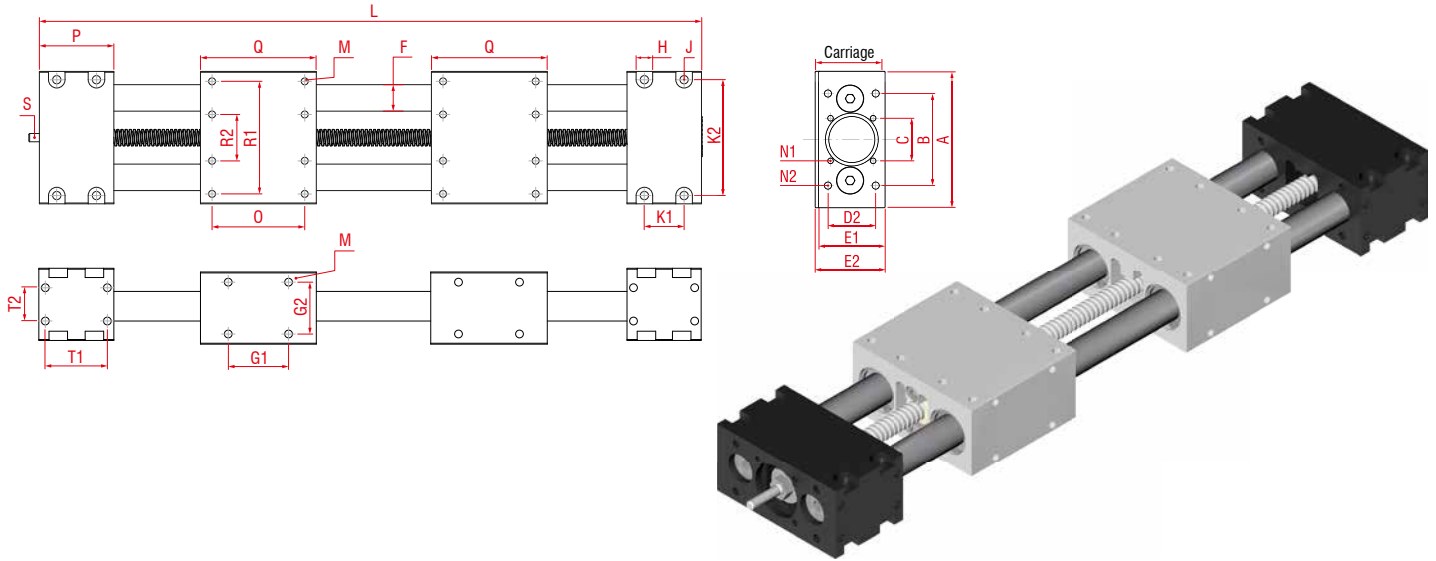
WKT 16 with ball bushings, trapezoidal thread right hand thread, standard body profile, carriage version 0, drive version 0, spindle Tr 10x3, 1338 mm stroke

14.1

# Positioning system WGT/K | WKT/K 16

Dimensions (mm)

Spindle drive | right-hand and left-hand thread or divided spindles



Size	Basic length L	A	B	C	D2	E1	E2	F Ø	H	J	K1	K2	N1	N2	M	O	P	Q	R1	R2	S	Basic weight	Weight per 100 mm
W 16	230	80	54	25	28	39	41	16	10	M6	24	70	M5	M4	M5	56	45	70	68	28	5	1,87 kg	0,37 kg

**K** Version:  
**(G)** Slide bushing **(K)** Ball bushing

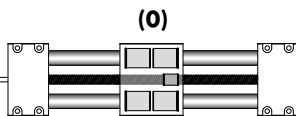
Size	G1	G2	T1	T2
W 16	40	28	38	18

**O** Spindle:  
**(T)** Trapezoidal thread **(K)** Ballscrew

**O** Selection of screw:  
**(3)** right - left hand

**O** Choice of guide body profile:  
**(0)** Standard **(2)** corrosion-protected screws **(4)** expanded corrosion-protected version (depending on the availability of components)

**O** Choice of carriages:



**O** Drive version:  
**(0)** right (locating bearing side) **(1)** left (non-locating bearing side) **(2)** shaft on both sides

**O** Selection of screw: Tr = trapezoidal thread Kg = ballscrew

Size	Standard	Standard
	trapezoidal thread	ballscrew
16	<b>(0)</b> Tr 10x3	<b>(0)</b> Kg 8x2,5

**O** Ballscrew pitch accuracy: (only ballscrew)  
**(0)** 0,05 mm / 300 mm **(2)** 0,025 mm / 300 mm

**O** End play of ball nut: (only ballscrew)  
**(0)** 0,04 mm (Standard), **(1)** < 0,02 mm, **(2)** 2% apply prestress

W	K	T	16	1	0	0	0	0	1	1	1500
---	---	---	----	---	---	---	---	---	---	---	------

Basic length + stroke = total length

Pos. 1 2 3 4 5 6 7

Sample ordering code:

WKT 16 with ball bushings, trapezoidal thread, standard body profile, carriage version 0, drive version 0, spindle Tr 10x3, 1268 mm stroke

14.1