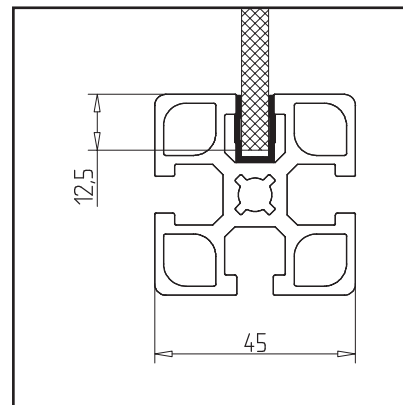
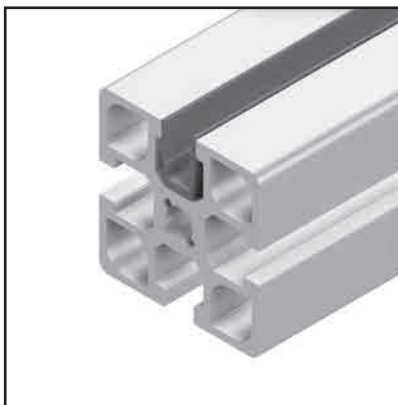
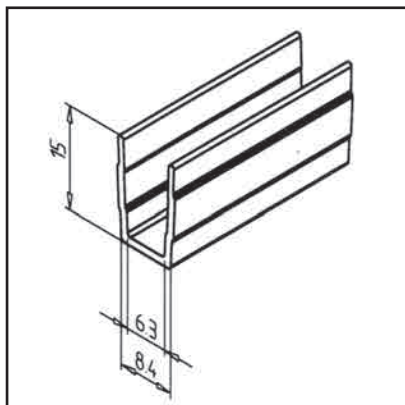


EDGING AND COVER PROFILE

Part no. ---,----/-



TECHN. DATA / ITEMS SUPPLIED

APPLICATIONS

ASSEMBLY

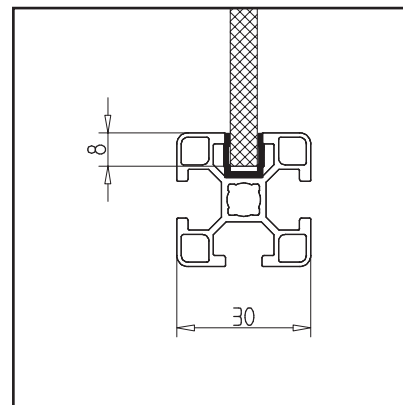
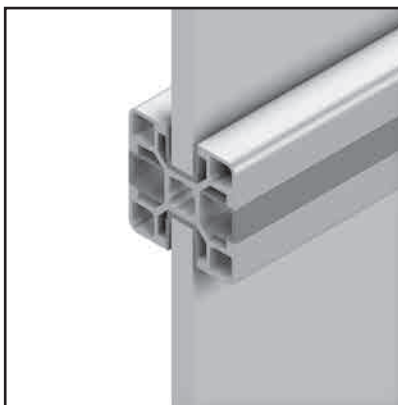
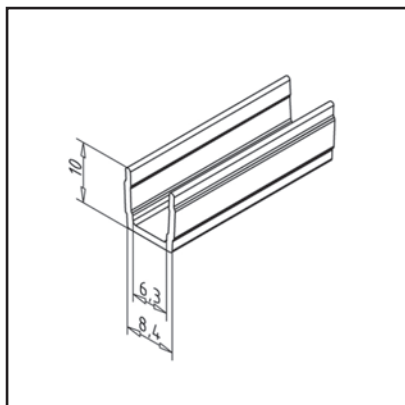
- PVC black **part no. 22.1070/0**
- PVC grey **part no. 22.1070/1**
- PVC light grey **part no. 22.1070/2**
- PVC blue **part no. 22.1072/0**
- PVC orange **part no. 22.1071/0**
- PVC yellow **part no. 22.1074/0**
- ABS silver **part no. 22.1179/0**
- Weight = 0.060 kg/m
- Bar length = 2 m

- Mounted with groove inwards: For closing profile grooves
- **Mounted with the groove to the outside:**
For the absorption of surface elements up to 6 mm thickness, dimensional compensation by silicone or sponge rubber cord **part no. 22.1102/0**

- Snap or slip into profile groove

COVER PROFILE 30

Part no. ---,----/-



TECHN. DATA / ITEMS SUPPLIED

APPLICATIONS

ASSEMBLY

- PVC, extruded
- grey **part no. 22.1161/1**
- light grey **part no. 22.1161/2**
- Weight = 0.040 kg/m
- Bar length = 2 m

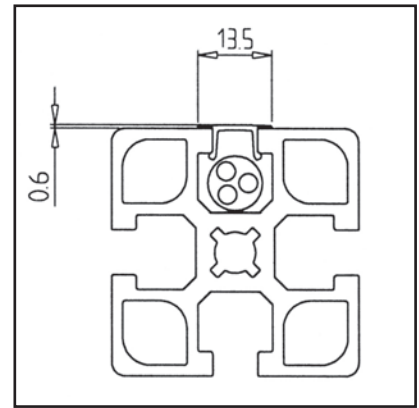
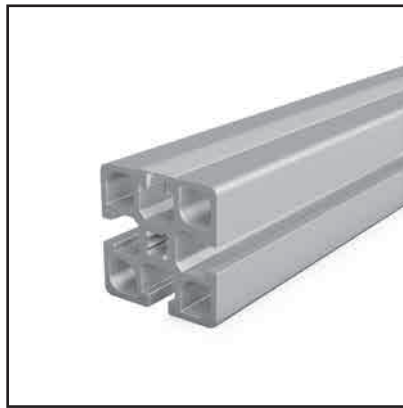
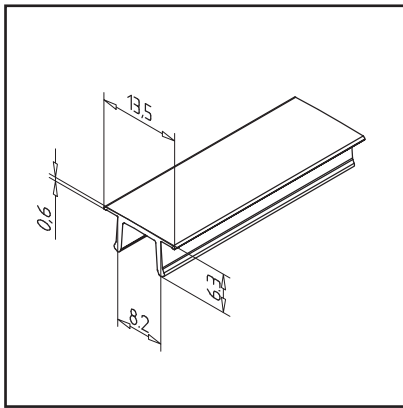
- Mounted with groove inwards: For closing profile grooves
- **Mounted with the groove to the outside:**
For the absorption of surface elements up to 6 mm thickness, dimensional compensation by silicone or sponge rubber cord **part no. 22.1102/0**

- Press or slide into the profile groove

COVER PROFILE K

Part no.

--...../-



TECHN. DATA / ITEMS SUPPLIED

- ABS, grey **part no. 22.1020/1**
- PP, transparent **part no. 22.1020/3**
- ABS, yellow **part no. 22.1020/4**
- Weight = 0.023 kg/m
- Bar length = 2 m

APPLICATIONS

- Dust-tight sealing of the profile grooves
- The groove cross-section remains largely free for laying cables or hoses.
- Information plates
- The transparent cover profile can be used to cover lighting elements in the profile groove, e.g. LED strips.

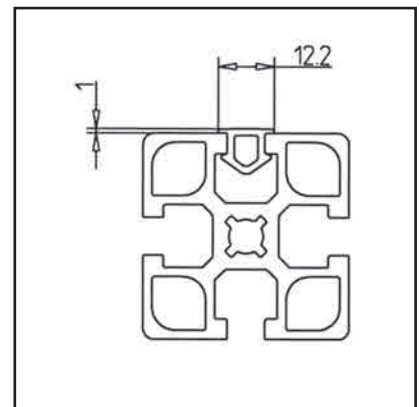
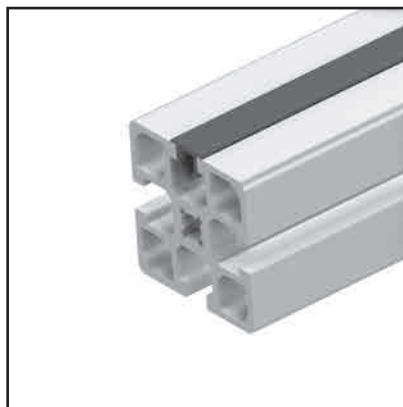
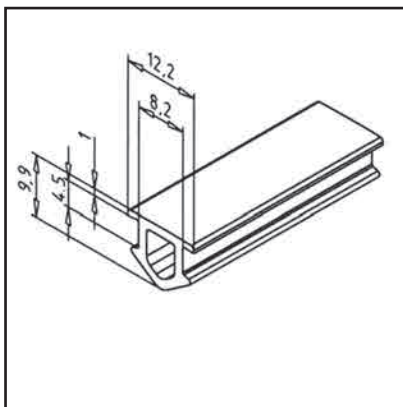
ASSEMBLY

- Press by hand onto profile groove

COVER PROFILE G

Part no.

22.1010/0



TECHN. DATA / ITEMS SUPPLIED

- NBR, black
- Roll length 100 m
- Hardness (Shore A) 70°
- Weight = 0.072 kg/m

APPLICATIONS

- Dust-tight sealing of the profile grooves
- The groove cross-section remains largely free for laying cables or hoses.

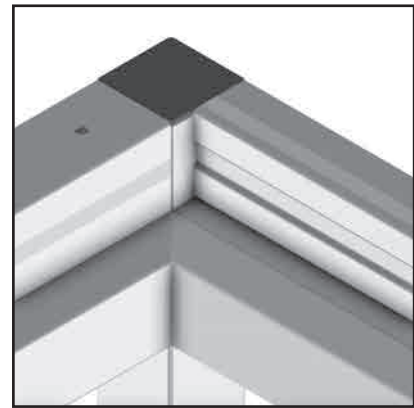
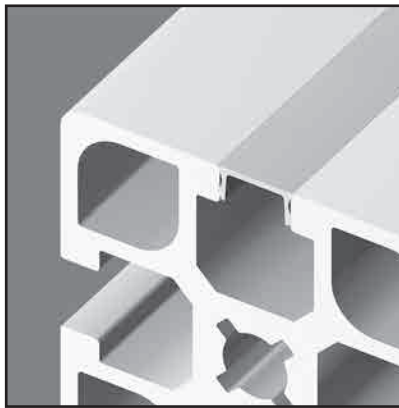
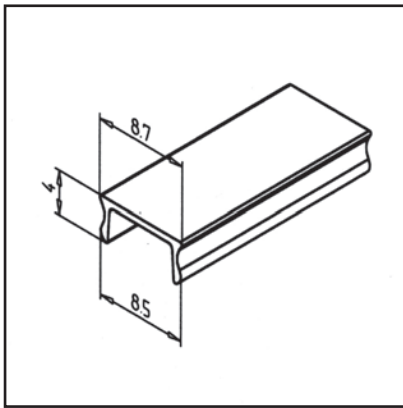
ASSEMBLY

- Press by hand onto profile groove

COVER PROFILE L

Part no.

20.1021/0



TECHN. DATA / ITEMS SUPPLIED

- Aluminium, extruded, bright
- **On request also anodized available part no. 20.1021/1**
- Weight = 0.030 kg/m
- Bar length = 2 m

APPLICATIONS

- Flush, dust-tight sealing of the profile grooves
- The groove cross-section remains largely free for laying cables or hoses.
- Information plates

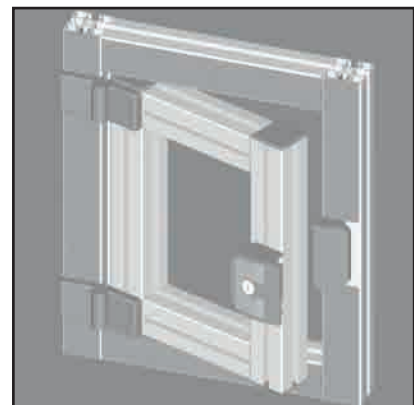
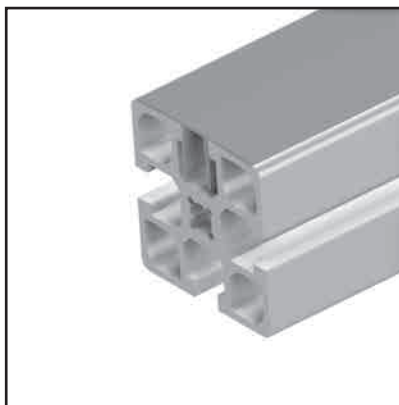
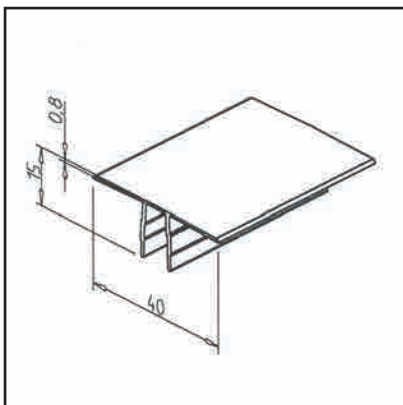
ASSEMBLY

- Press by hand onto profile groove

SIGNAL PROFILE

Part no.

---,----/-



TECHN. DATA / ITEMS SUPPLIED

- PVC, extruded
- yellow-orange **part no. 22.1097/2**
- fire red **part no. 22.1097/3**
- signal yellow **part no. 22.1097/4**
- Weight = 0.090 kg/m
- Bar length = 2 m

APPLICATIONS

- Marking of safety relevant construction units such as doors and risk zones
- Coloured organization of constructions or parts

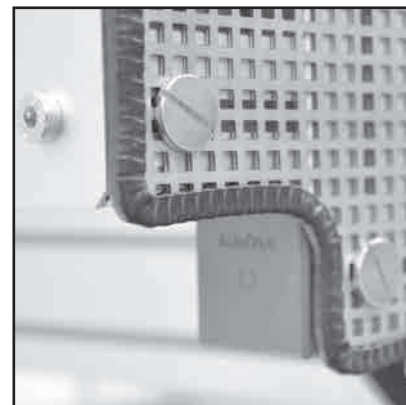
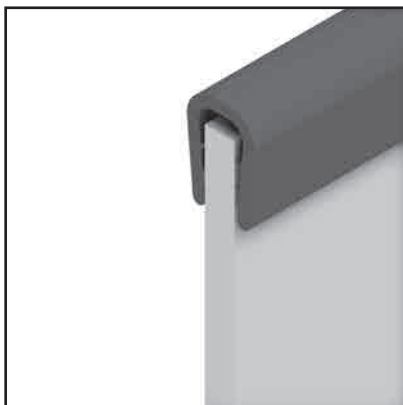
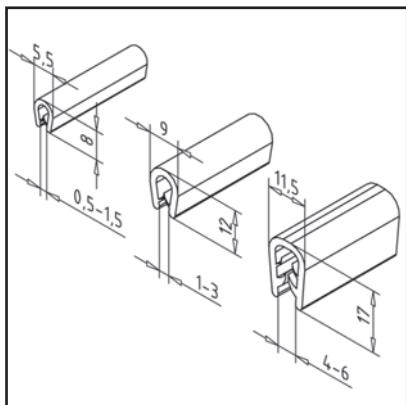
ASSEMBLY

- Clip in profile groove

EDGE PROTECTION

Part no.

--...../-



TECHN. DATA / ITEMS SUPPLIED

- PVC, black
- Steel plate reinforced
- Edge protection 0,5-1,5 **part no. 22.1029/0**
Weight: 0,050 kg/m, Roll length 50 m
- Edge protection 1,0-3,0 **part no. 22.1036/0**
Weight: 0,120 kg/m, Roll length 100 m
- Edge protection 4,0-6,0 **part no. 22.1037/0**
Weight: 0,190 kg/m, Roll length 100 m

APPLICATIONS

- Edge protection for surface elements
- Protection of MiniTec conduit
- Protection of bores and openings

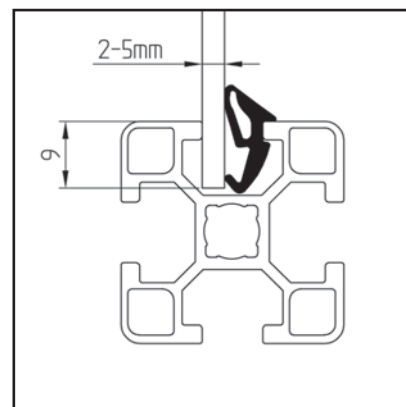
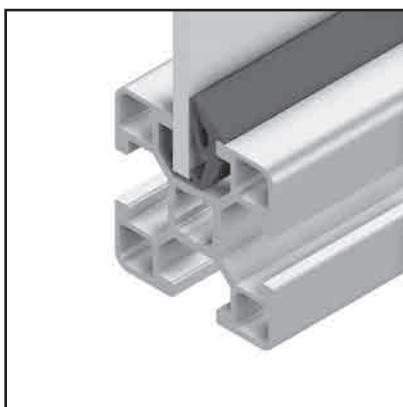
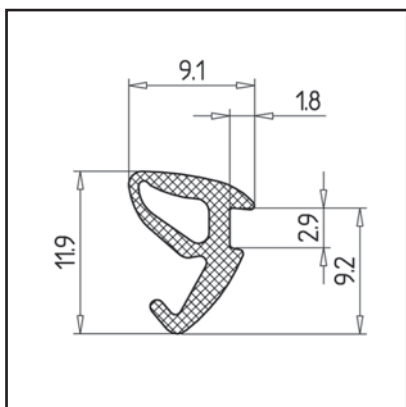
ASSEMBLY

- Press onto edge of panel element

PLUG SEAL 30

Part no.

22.1174/0



TECHN. DATA / ITEMS SUPPLIED

- EPDM, black
- Roll length 100 m
- Weight = 0.050 kg/m

APPLICATIONS

- Fastening and sealing of panels directly in the profile groove, for panels 2-5 mm thick

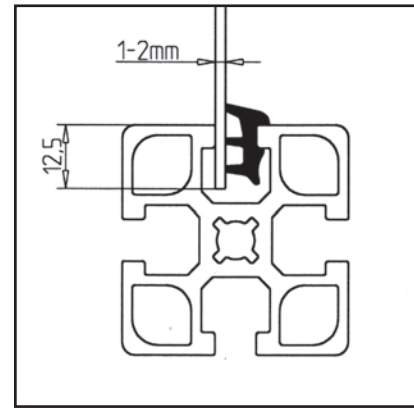
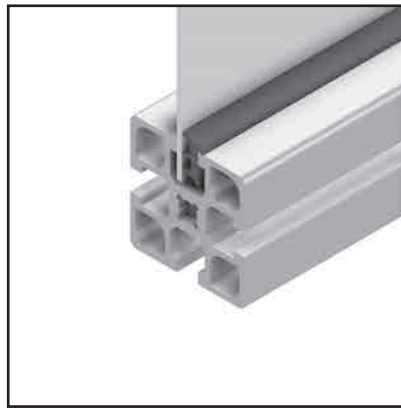
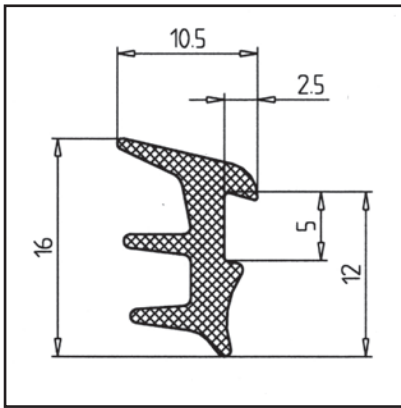
ASSEMBLY

- Insert panel into profile groove, next push gasket in manually or with an appropriate, wooden or plastic tool
- When using profile connectors 30 for connecting the profiles, the surface elements should be given on 2 sides instead of 9 mm only an allowance of 7.5 mm

PLUG SEAL 2

Part no.

22.1083/0



TECHN. DATA / ITEMS SUPPLIED

- EPDM, black
- Roll length 100 m
- Weight = 0.096 kg/m

APPLICATIONS

- Not suitable for acrylic glass and polycarbonate
- Fastening and sealing of surface elements directly in the profile groove up to 2 mm thickness

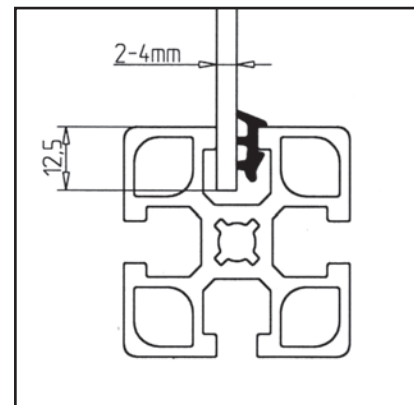
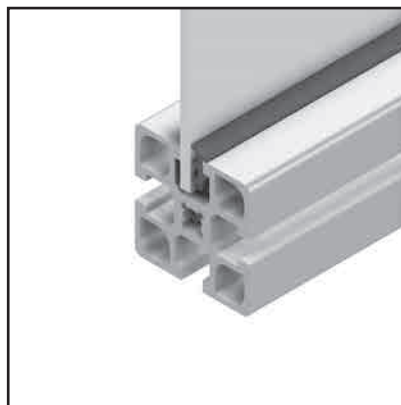
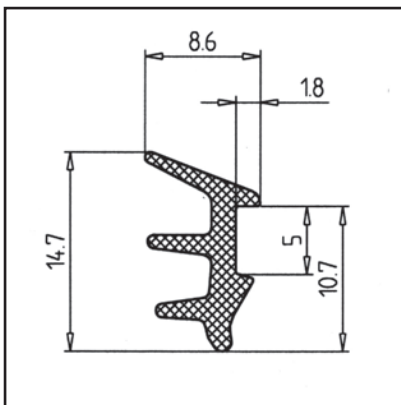
ASSEMBLY

- Insert panel into profile groove
- Press insert seal subsequently into free space between panel element and profile groove with blunt tool made of wood or plastic
- Materials with <2 mm thickness can be clamped by using sealing gasket 6 on both sides, **part no. 22.1086/1**

PLUG SEAL 4

Part no.

22.1081/0



TECHN. DATA / ITEMS SUPPLIED

- EPDM, black
- Roll length 100 m
- Weight = 0.070 kg/m

APPLICATIONS

- Fastening and sealing of panes directly in the profile groove, for panes 2-4 mm thick
- Also suitable for acrylic plastic and polycarbonate

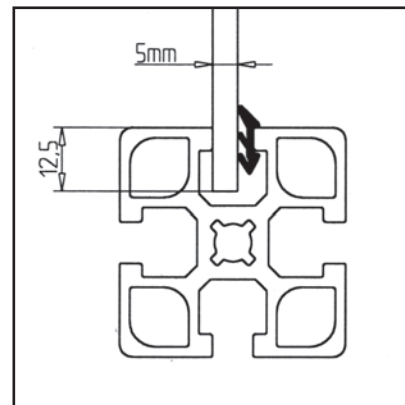
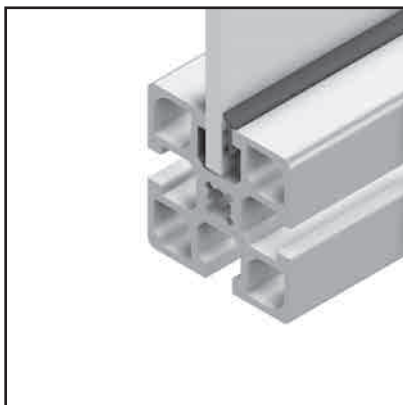
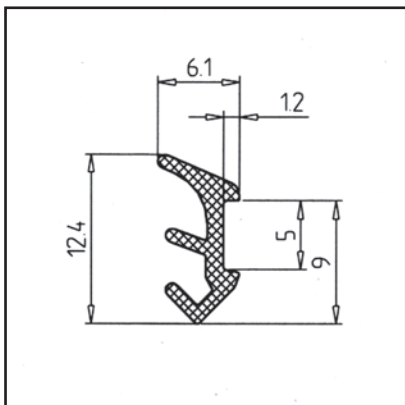
ASSEMBLY

- Slide the pane into the profile groove, afterwards press the sealing gasket manually or with a suitable dull tool made of wood or plastic

PLUG SEAL 5

Part no.

22.1099/0



TECHN. DATA / ITEMS SUPPLIED

- EPDM, black
- Roll length 100 m
- Weight = 0.040 kg/m

APPLICATIONS

- Fastening and sealing of panels directly in the profile groove, for panels up to 5 mm thick
- Also suitable for acrylic plastic and polycarbonate

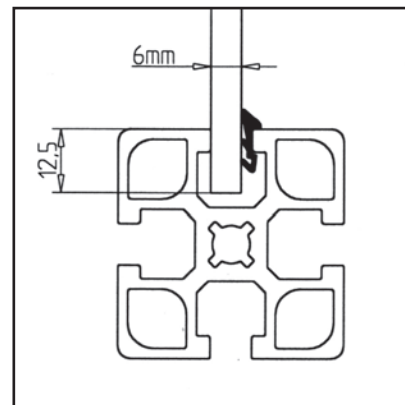
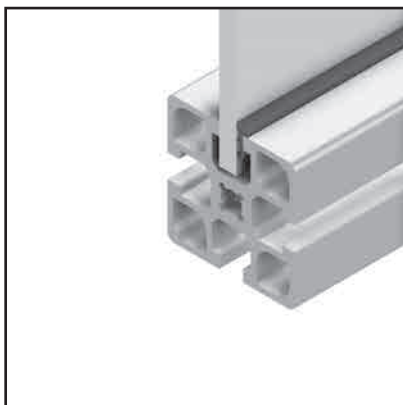
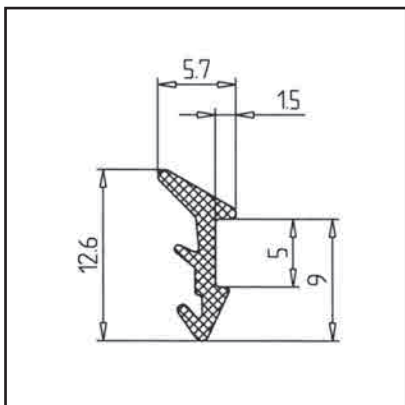
ASSEMBLY

- Slide the pane into the profile groove, afterwards press the sealing gasket manually or with a suitable dull tool made of wood or plastic

PLUG SEAL 6

Part no.

22.1086/1



TECHN. DATA / ITEMS SUPPLIED

- EPDM, black
- Oil-resistant version insert seal NBR, **part no. 22.1086/3**
- Roll length 100 m
- Weight = 0.033 kg/m

APPLICATIONS

- Fastening and sealing of panels directly in the profile groove, for panels up to 6 mm thick
- Also suitable for acrylic plastic and polycarbonate

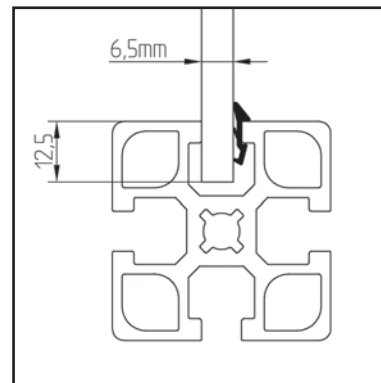
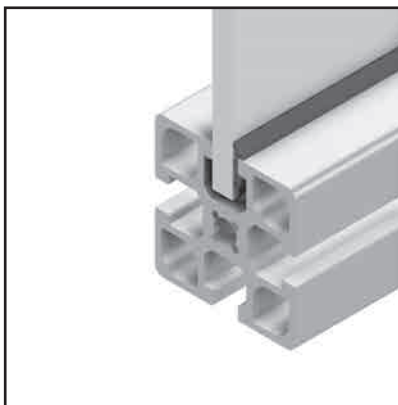
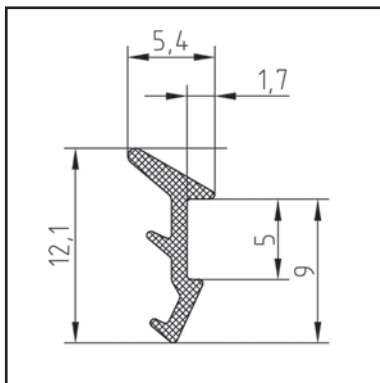
ASSEMBLY

- Slide the pane into the profile groove, afterwards press the sealing gasket manually or with a suitable dull tool made of wood or plastic

PLUG SEAL 6,5

Part no.

22.0991/0



TECHN. DATA / ITEMS SUPPLIED

- EPDM, black
- Roll length 100 m
- Weight = 0.033 kg/m

APPLICATIONS

- Mounting and sealing of discs directly in the profile groove, for panels up to 6.5 mm thickness
- Also suitable for acrylic plastic and polycarbonate

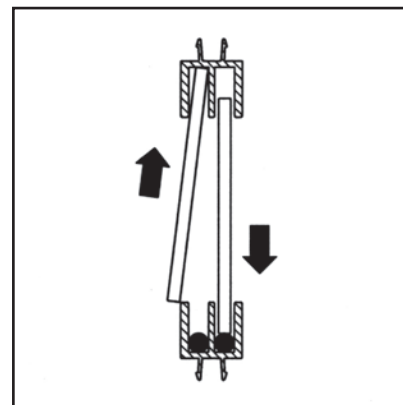
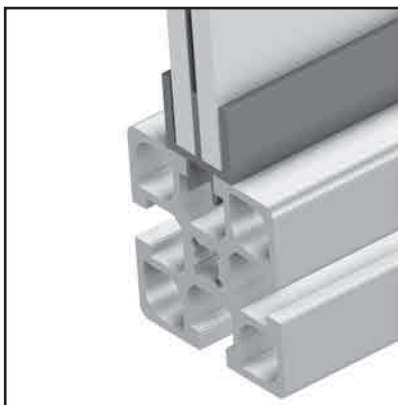
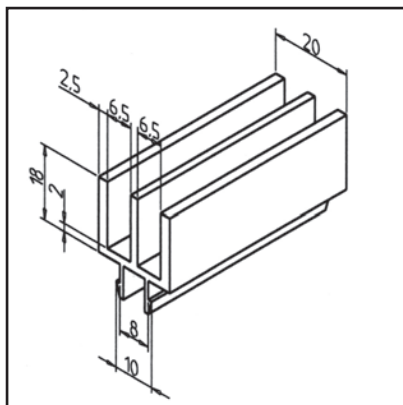
ASSEMBLY

- Insert panel into profile groove, next push gasket in manually or with an appropriate, blunt wooden or plastic tool

GUIDE PROFILE 2

Part no.

22.1073/1



TECHN. DATA / ITEMS SUPPLIED

- PVC, extruded, grey
- On request also available in black, **part no. 22.1073/0**
- Weight = 0.270 kg/m
- Bar length = 2 m

APPLICATIONS

- 2-fold sliding window made of surface elements up to 6 mm thick

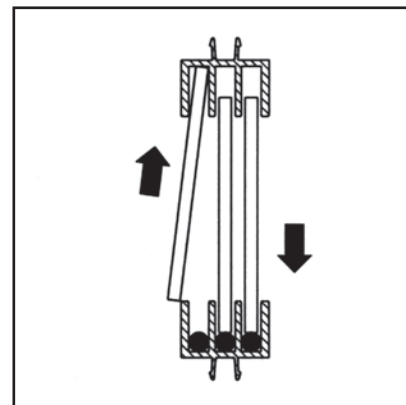
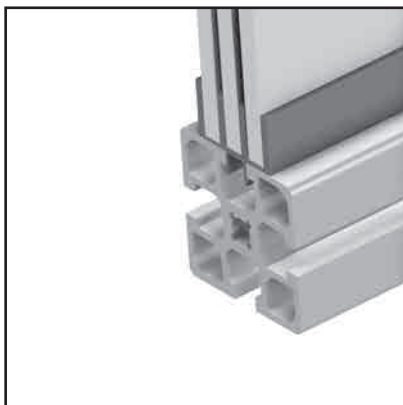
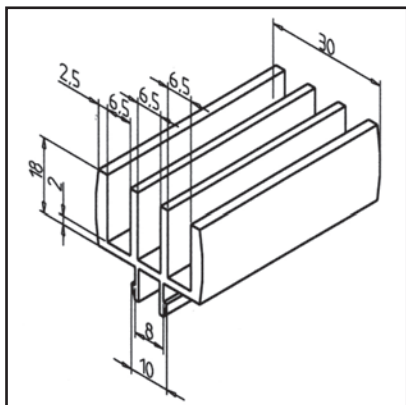
ASSEMBLY

- Press into profile groove
- Suitable for subsequent mounting
- For retrofitting the surface elements must be inserted in the grooves of the lower guide profile round rods **part no. 22.1077/0**
- Determination of dimensions for surface elements for subsequent mounting: Light height- 20 mm, further light height - 10 mm

GUIDE PROFILE 3

Part no.

22.1075/1



TECHN. DATA / ITEMS SUPPLIED

- PVC, extruded, grey
- On request also available in black, **part no. 22.1075/0**
- Weight = 0.340 kg/m
- Bar length = 2 m

APPLICATIONS

- 3-fold sliding window made of surface elements up to 6 mm thick

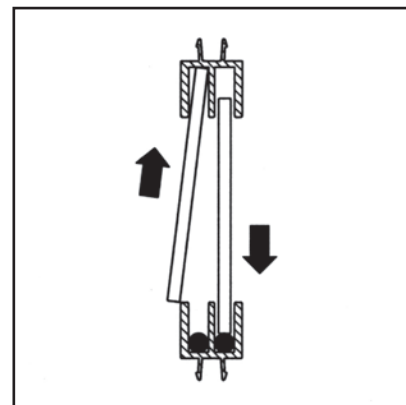
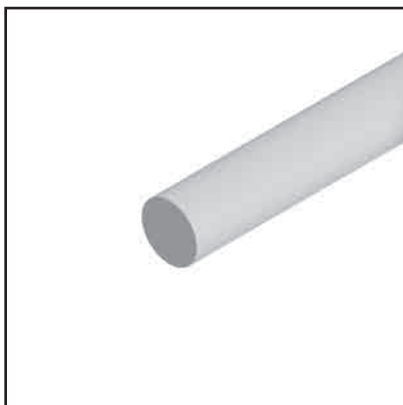
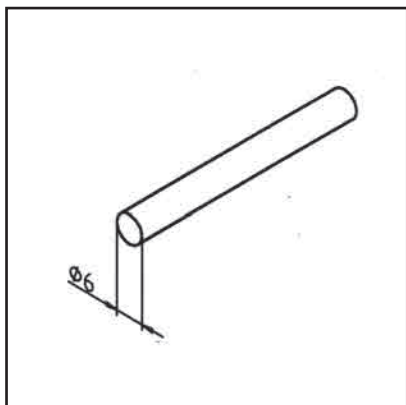
ASSEMBLY

- Press into profile groove
- Suitable for subsequent mounting
- For retrofitting the surface elements must be inserted in the grooves of the lower guide profile round rods **part no. 22.1077/0**
- Determination of dimensions for surface elements for subsequent mounting: Light height- 20 mm, further light height - 10 mm

ROUND ROD

Part no.

22.1077/0



TECHN. DATA / ITEMS SUPPLIED

- PA, extruded
- Ø 6 mm
- Weight = 0.040 kg/m
- Bar length = 3 m

APPLICATIONS

- Guiding of windows or doors in guide profiles

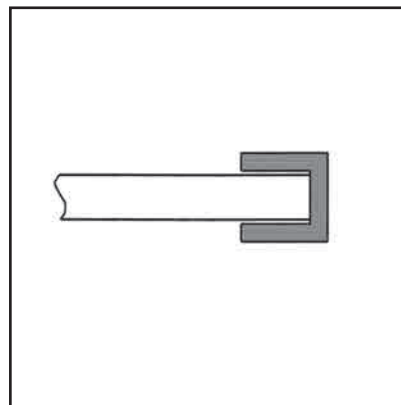
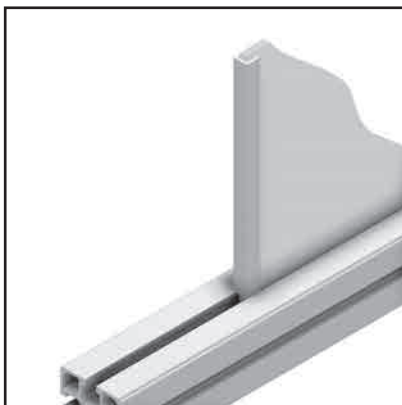
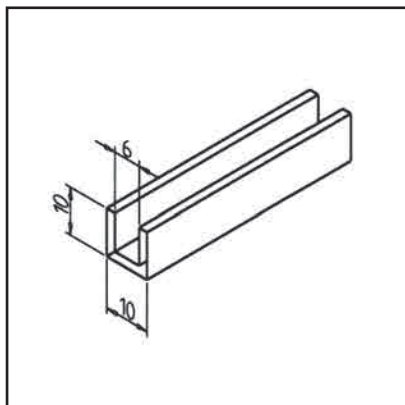
ASSEMBLY

- Insertion into lower guide grooves of guide profiles 2 and 3

U-PROFILE

Part no.

21.1002/0



TECHN. DATA / ITEMS SUPPLIED

- Aluminium, extruded, anodized E6/EV1
- Weight = 0.150 kg/m
- Bar length = 6 m

APPLICATIONS

- Fitting panels, for surface elements of 5 mm thickness

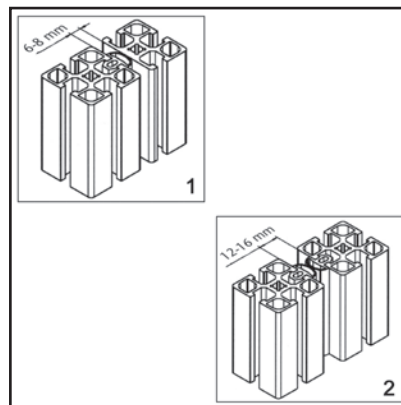
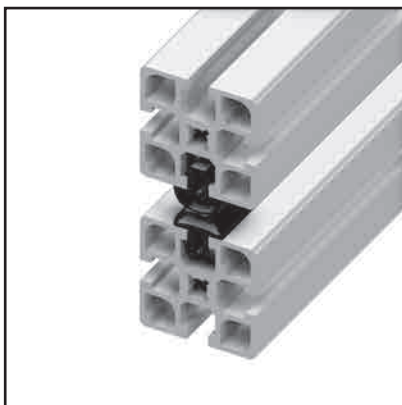
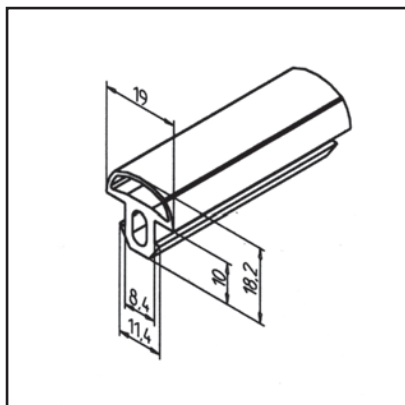
ASSEMBLY

- Glue on edges of surface elements with suitable adhesive

SEALING STRIP

Part no.

22.1078/0



TECHN. DATA / ITEMS SUPPLIED

- NBR, black
- Hardness (Shore A) 70°
- Roll length 50 m
- Weight = 0.175 kg/m

APPLICATIONS

- Sealing of doors, lids and other constructions against water, dust and noise

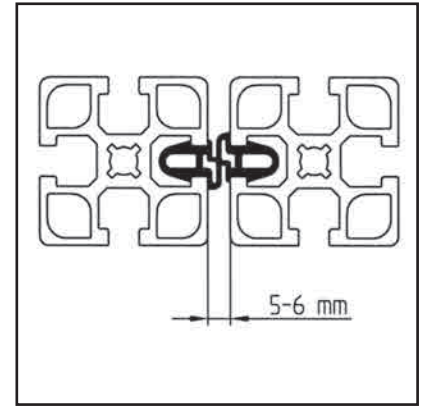
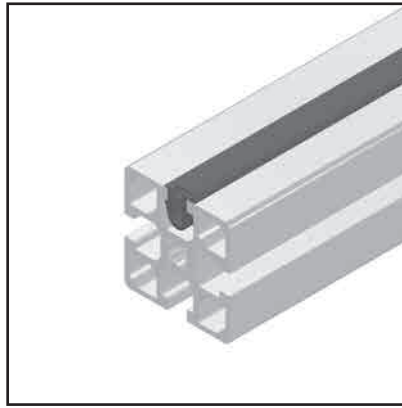
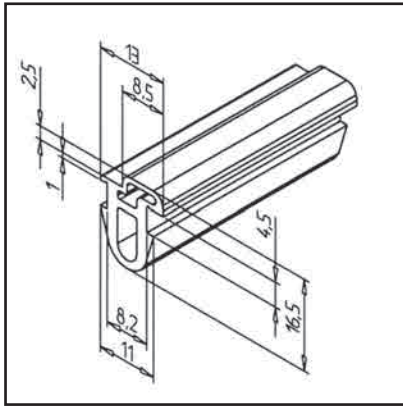
ASSEMBLY

- Press into profile groove
- 1. One-sided sealing: Gap width 6 - 8 mm
- 2. Double-sided sealing: Gap width 12 - 16 mm

SEALING PROFILE

Part no.

22.1011/0



TECHN. DATA / ITEMS SUPPLIED

- NBR, black
- Hardness (Shore A) 70°
- Roll length 50 m
- Weight = 0.122 kg/m

APPLICATIONS

- Sealing of doors, lids and other constructions against water, dust and noise

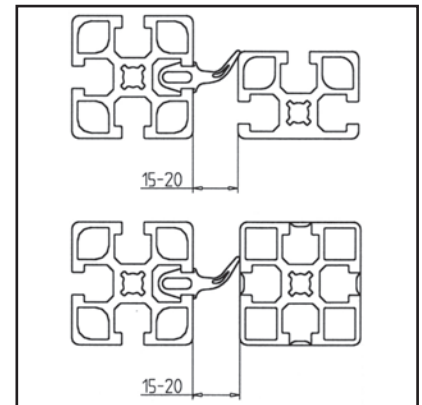
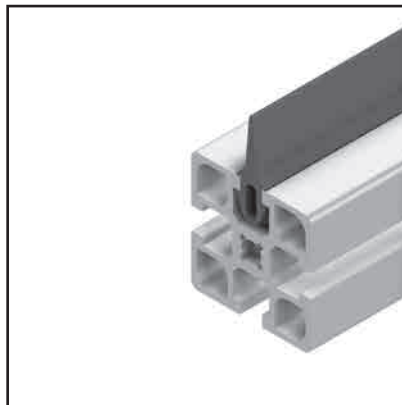
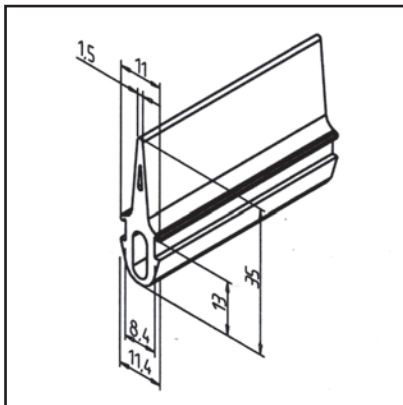
ASSEMBLY

- Press into profile groove

SEALING LIP PROFILE

Part no.

22.1038/0



TECHN. DATA / ITEMS SUPPLIED

- NBR, black
- Hardness (Shore A) 60°
- Roll length 75m
- Weight = 0.245 kg/m

APPLICATIONS

- Sealing of doors, lids and other constructions against water, dust and noise

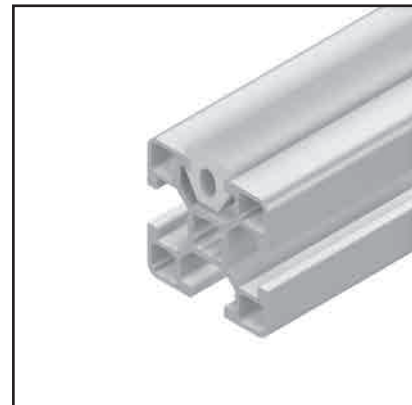
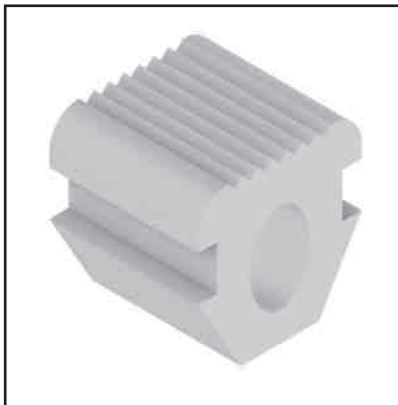
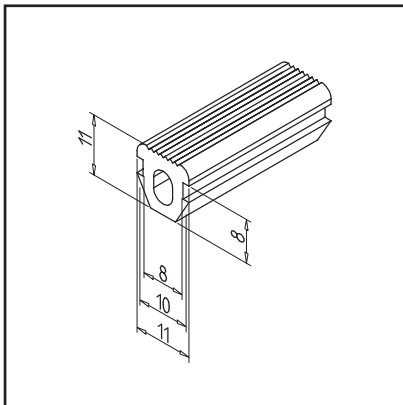
ASSEMBLY

- Press into profile groove

COVER PROFILE 30

Part no.

22.1185/0



TECHN. DATA / ITEMS SUPPLIED

- EPDM, grey
- Hardness (Shore A) 70°
- Roll length 50 m
- Weight = 0.087 kg/m

APPLICATIONS

- Material shelves
- Edge Protection
- Support plates

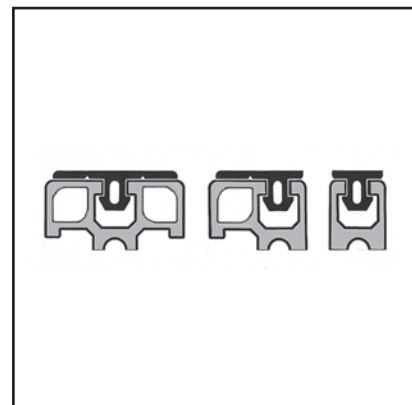
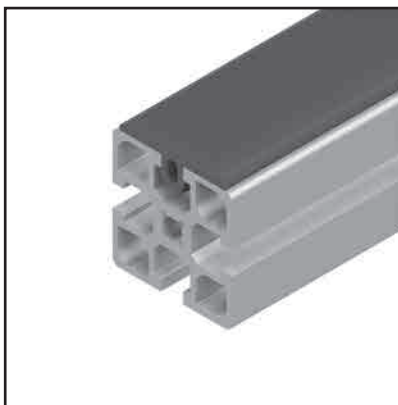
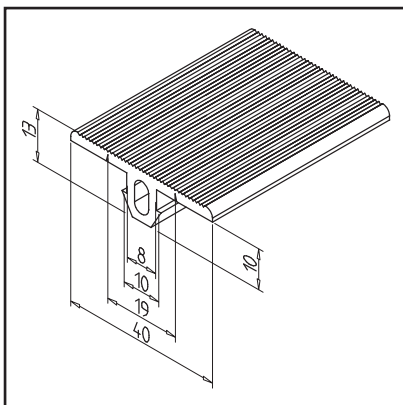
ASSEMBLY

- Press into profile groove
- Suitable for the profiles of the profile series 30

COVER PROFILE 45

Part no.

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TECHN. DATA / ITEMS SUPPLIED

- Hardness (Shore A) 70°
- NBR black **part no. 22.1098/0**
- EPDM grey **part no. 22.1098/1**
- Roll length 50 m
- Weight = 0.230 kg/m

APPLICATIONS

- Edge Protection
- Safety requirement step
- Ladders
- Material shelves

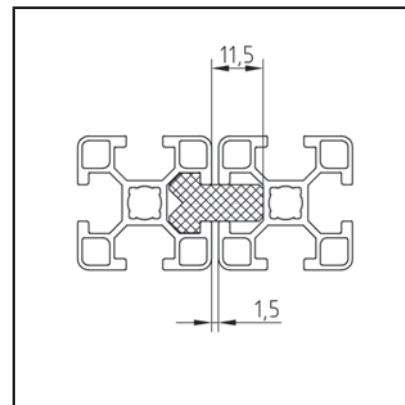
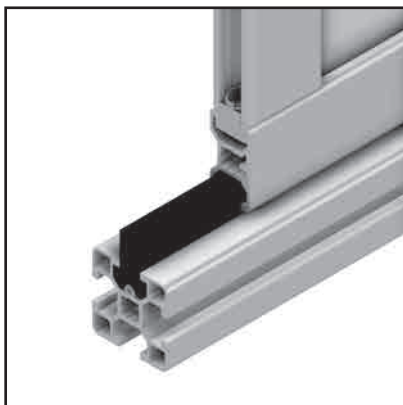
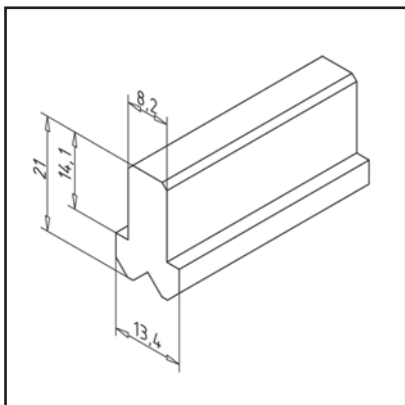
ASSEMBLY

- Press into profile groove
- The lower side of the profile has 2 tear-off notches for adjustment of width to the aluminium profile

SLIDE BAR 8 N 30

Part no.

22.1170/0



TECHN. DATA / ITEMS SUPPLIED

- PE-UHMW, black
- Highly wear-resistant
- Weight = 0.178 kg/m
- Bar length = 2 m

APPLICATIONS

- Guiding sliding doors, pull-outs, fixtures

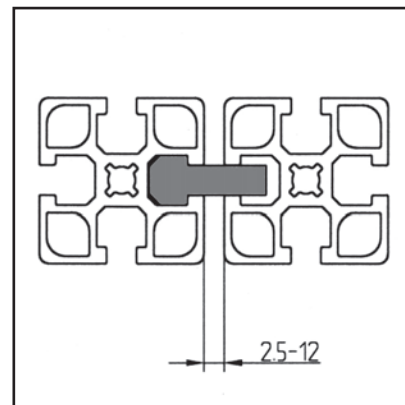
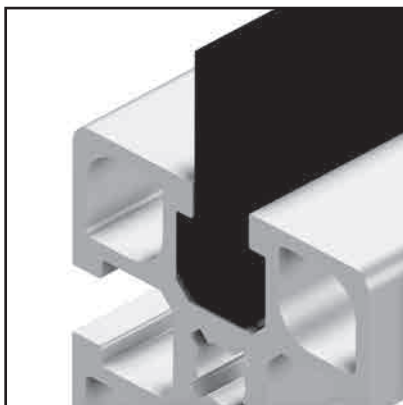
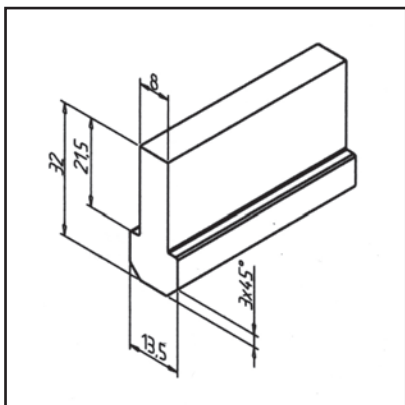
ASSEMBLY

- Slide into profile groove
- The slide rail can be fixed on request with a threaded pin M4
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.

SLIDE BAR 8 N 45

Part no.

22.1085/0



TECHN. DATA / ITEMS SUPPLIED

- PE-UHMW, black
- Highly wear-resistant
- Weight = 0.300 kg/m
- Bar length = 2 m

APPLICATIONS

- Guiding sliding doors, pull-outs, fixtures
- Lateral guide for conveyors

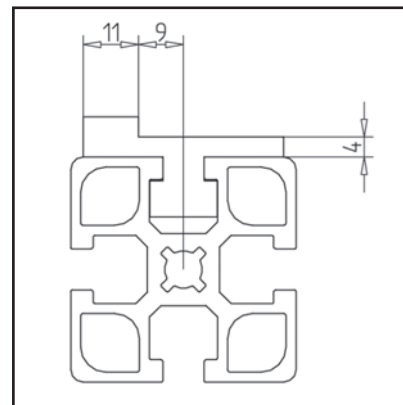
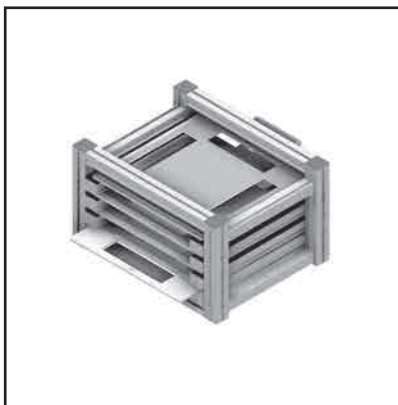
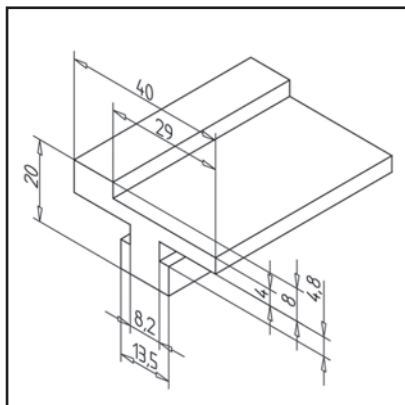
ASSEMBLY

- Slide into profile groove
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.

SLIDE RAIL 8-40 A

Part no.

29.8012/0



TECHN. DATA / ITEMS SUPPLIED

- PE-UHMW, black
- Highly wear-resistant
- Weight = 0.317 kg/m
- Bar length = 2 m

APPLICATIONS

- Sliding support
- Workpiece bearing
- Guide for lifting doors
- Slides

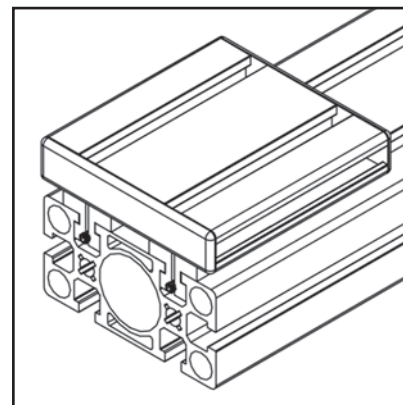
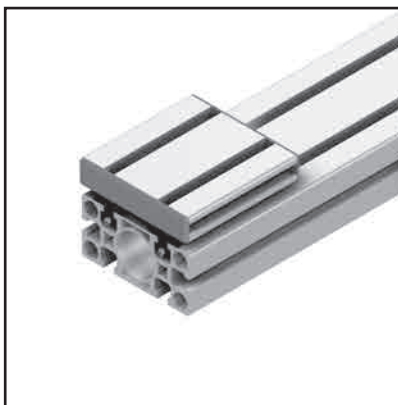
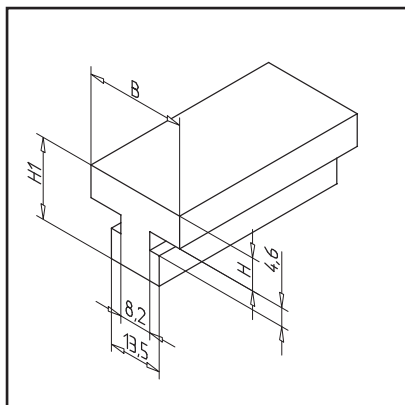
ASSEMBLY

- Slide into profile groove
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.

SLIDE RAIL 8

Part no.

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TECHN. DATA / ITEMS SUPPLIED

- PE-UHMW, black
- Highly wear-resistant
- B = 25 mm part no. **22.1088/0**
H = 7,5 mm, H1 = 20 mm
Weight 0,314 kg/m
- B = 40 mm part no. **22.1088/1**
H = 8 mm, H1 = 18 mm
Weight 0,400 kg/m
- B = 45 mm part no. **22.1088/3**
H = 8 mm, H1 = 18 mm
Weight 0,463 kg/m
- Bar length = 2 m

APPLICATIONS

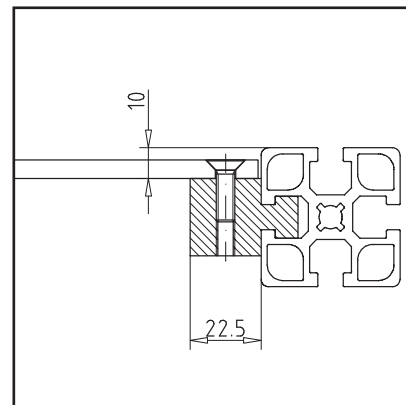
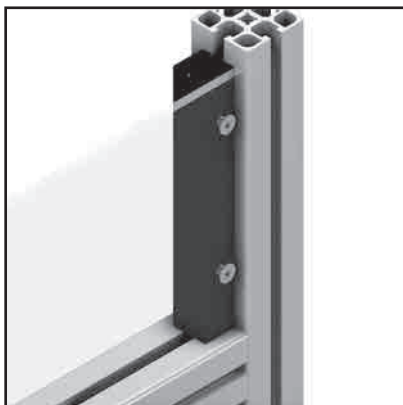
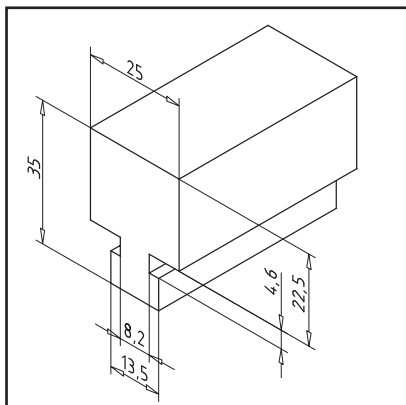
- Sliding support
- Workpiece bearing
- Guide for lifting doors
- Slides

ASSEMBLY

- Slide into profile groove
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.

SLIDE RAIL 23

Part no. 22.1089/0



TECHN. DATA / ITEMS SUPPLIED

- PE-UHMW, black
- Highly wear-resistant
- Weight = 0.670 kg/m
- Bar length = 2 m

APPLICATIONS

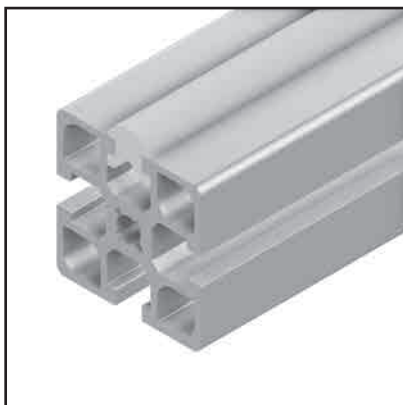
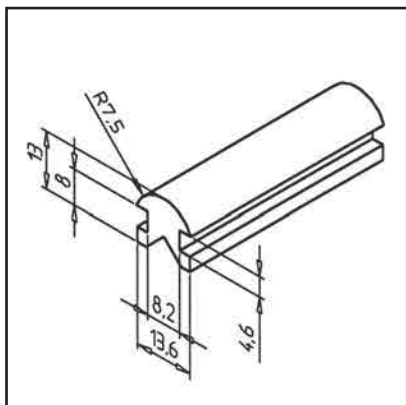
- Profile sled
- Slide supports, initiator holders
- Customer-friendly processing possible due to a greater addition of material

ASSEMBLY

- Slide into profile groove
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.

SLIDE STRIP R

Part no. 22.1104/0



TECHN. DATA / ITEMS SUPPLIED

- PE, white
- Highly wear-resistant
- Weight = 0.115 kg/m
- Bar length = 2 m

APPLICATIONS

- Lateral guides
- Support plates
- Sliding distance
- Jam tracks

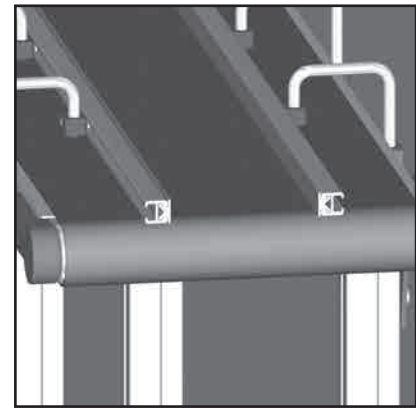
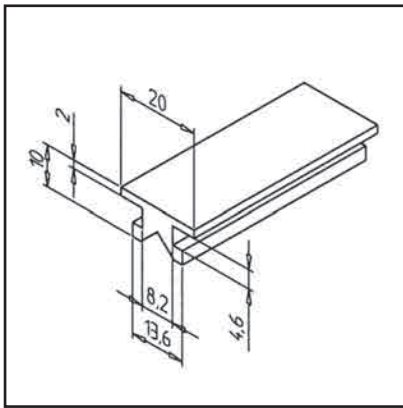
ASSEMBLY

- Slide into profile groove
- Suitable for all profiles
- secure slide strip at both ends with set screw or adjustable end caps

SLIDE STRIP F

Part no.

22.1135/0



TECHN. DATA / ITEMS SUPPLIED

- PE, white
- Highly wear-resistant
- Weight = 0.098 kg/m
- Bar length = 2 m

APPLICATIONS

- lateral guide for flat components
- slide for containers
- jam tracks

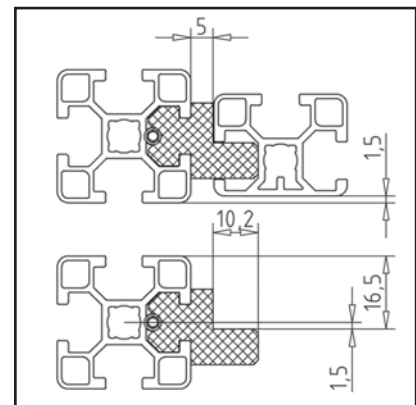
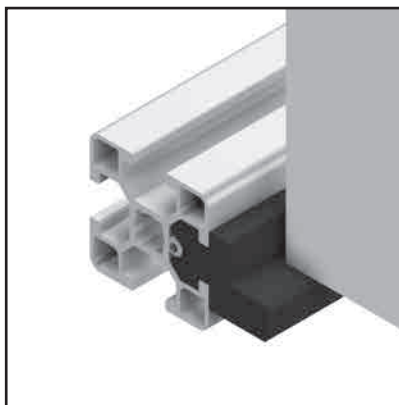
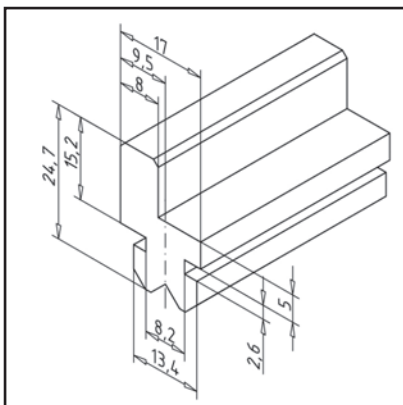
ASSEMBLY

- Slide into profile groove
- Suitable for all profiles
- secure slide strip at both ends with set screw or adjustable end caps

ANGULAR SLIDE RAIL 30

Part no.

22.1171/0



TECHN. DATA / ITEMS SUPPLIED

- PE-UHMW, black
- Highly wear-resistant
- Weight = 0.248 kg/m
- Bar length = 2 m

APPLICATIONS

- Guiding sliding doors, pull-outs, fixtures

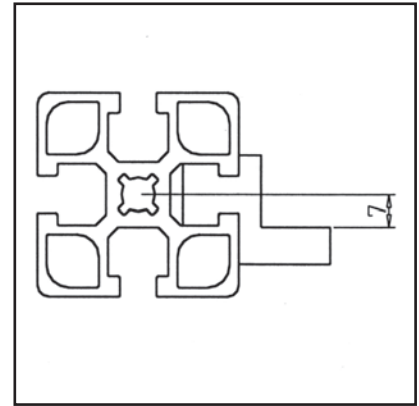
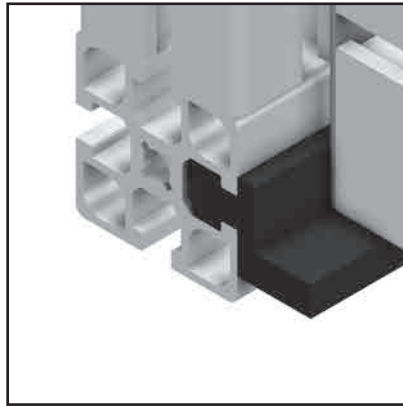
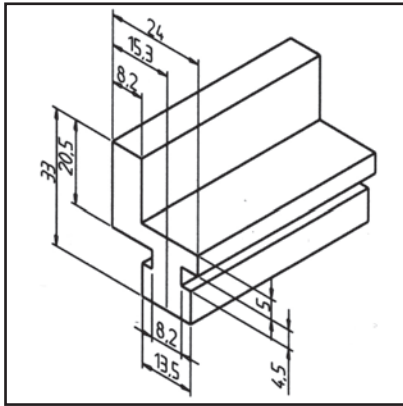
ASSEMBLY

- Slide into profile groove
- The slide rail can be fixed on request with a threaded pin M4
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.

ANGULAR SLIDE RAIL 45

Part no.

22.1040/0

**TECHN. DATA / ITEMS SUPPLIED**

- PE-UHMW, black
- Highly wear-resistant
- Weight = 0.480 kg/m
- Bar length = 2 m

APPLICATIONS

- Conveying systems
- Belt conveyors
- Side stop in conveyor sections

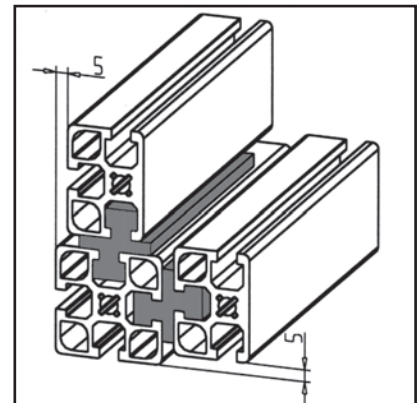
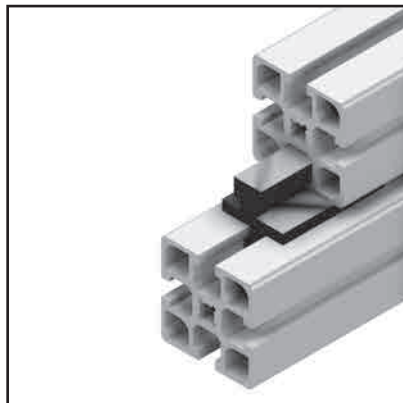
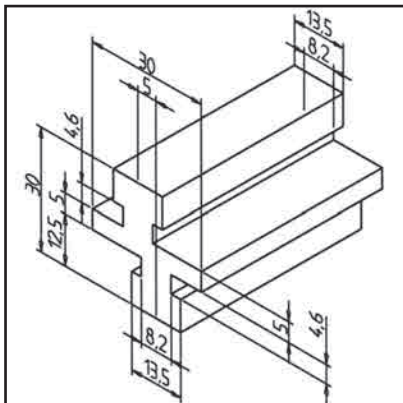
ASSEMBLY

- Insert in profile groove and if necessary with grub screw M6 x 16 **part no. 21.1324/0** secure.
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.

DOUBLE SLIDE RAIL

Part no.

22.1087/0

**TECHN. DATA / ITEMS SUPPLIED**

- PE-UHMW, black
- Highly wear-resistant
- Weight = 0.420 kg/m
- Bar length = 2 m

APPLICATIONS

- Simple workpiece slides
- Guiding drawers in profile grooves

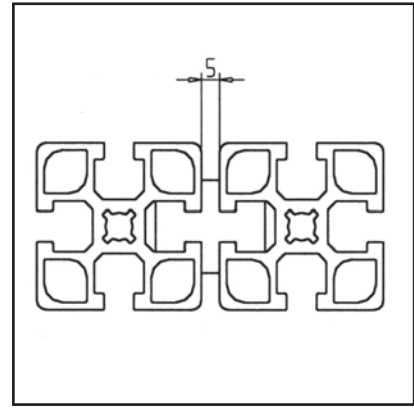
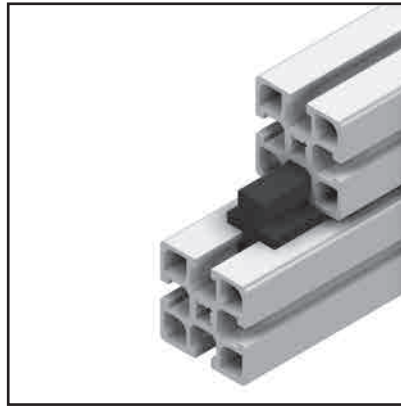
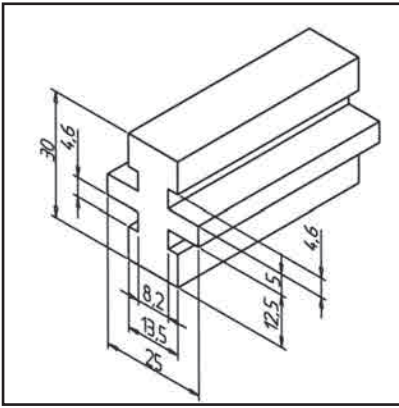
ASSEMBLY

- Slide into profile grooves of frame and drawers
- Secure drawers against falling out by cylinder screws M8 x 16 **part no. 21.1200/0** at both ends of the frame profile
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.

PARALLEL SLIDE RAIL

Part no.

22.1041/0



TECHN. DATA / ITEMS SUPPLIED

- PE-UHMW, black
- Highly wear-resistant
- Weight = 0.390 kg/m
- Bar length = 2 m

APPLICATIONS

- Parallel guide without difference in height
- Externally flush sliding elements

ASSEMBLY

- Slide into profile groove
- If necessary, one-sided by cylindrical pin M6 x 16 **part no. 21.1324/0** fix
- To reduce friction in moving parts, we recommend using the slide rail in short pieces with a maximum length of 100 mm.